





Industrial cooling and heating.

Partner of the industry for over 40 years.

Since 1971 **DELTATHERM®** has belonged to Hirmer GmbH, a family business with its headquarters in Much near Cologne, one of the leading German manufacturers of cooling and temperature control systems. In three plants, 120 employees produce and distribute about 10,000 chillers, temperature control units, heating and cooling equipment and cooling components per year. All plants are located in the greater Cologne area. **DELTATHERM®** has a plant of its own for manufacturing casings and cabinets. We also have our own software development and build our own control electronics. Working closely together with our customers, our engineers are happy to develop special solutions and individual designs. 120 service partners support our plant customer service in 60 countries on 6 continents. We always have 95 % of all replacement parts in stock, ready for dispatch within 24 hours. Quality, process safety, ease of maintenance and user-friendliness are our top priorities.

The safety of your production plants and of the production process are, to a large extent, dependent upon how well and how reliably your processes are temperature-controlled or cooled. At **DELTATHERM**®, qualified specialists - from trained tradespeople to master craftsmen and engineers - ensure the optimal mixture of planning, project engineering, diligent manufacturing methods and thorough quality control. Our planning and construction department, the building of our own control electronics and software development as well as our own plant for metal working all ensure that we have almost the entire vertical range of manufacture for temperature control units in-house. Purchased components such as pumps, valves, relays etc. are acquired from market-leading or renowned manufacturers.

All devices and systems are subject to a comprehensive functional test before dispatch. Because we are fully aware of what a plant standstill and the resulting production downtimes can cost our customers, we offer:

- Global plant service
- Service hotline to our experts, in German and English
- All standard components in stock and available globally in the shortest time by express mail
- Replacement part availability > 95 %
- More than 120 service partners with locations on 6 continents –
 in Europe, North America, South America, Africa, Asia and Australia
- 24-hour online service, through which we can check and maintain your systems
- Ensuring the productivity of your **DELTATHERM**® machines





Series type E

Standard immersion chillers for mounting in the capacity range 1.7 kW to 115 kW.

Type E standard equipment

- Submersible part made from high-quality stainless steel frame
- Base plate made from high-quality stainless steel
- Pipe coil evaporator made from stainless steel
- Pipe coil mounting made from PE or stainless steel
- Cabinet, protection class at least IP 54
- All standard systems approved for up to 42 °C ambient temperature
- The most modern compressor technology with efficient and low-noise scroll compressors
- Type E options
- DC control voltage
- Piping for better heat exchange
- Winter starting device
- Collective fault message
- Potential-free fault message
- Special voltages
- Frequency 60 Hz
- Medium temperature max + 40 °C
- Wire marking
- Harting plug or other connector
- Coolant R 134 a
- Temperature hysteresis from +/-0.3 K

- Condenser with copper pipes and pressed-on aluminium lamellae
- ullet Temperature control via digital thermostat with temperature hysteresis $\pm 1.0~{\rm K}$
- TÜV-tested high and low pressure limiter in the cooling circuit
- Environmentally-friendly and CFC-free coolant
- CE-compliant / ISO 9001 / EN 60204
- Air vacuum filter
- Flat evaporator for low medium level
- System able to be switched off by temperature alarm
- Special piping for highly viscous oils
- Ambient temperature > 45 °C
- Differential control
- Water-cooled condensers
- Radial fan for external air compression
- UL-/CSA-compliant
- IP 65
- Special immersion dimensions
- Labels in multiple languages
- Remote monitoring via internet

Series type E		E2	E3	E4	E5	E6	E7	E8	E9	E10	E11
Cooling capacity at medium temperature	kW										
+10°C		1,1	2,3	3,8	4,3	5,2	6,2	7,3	9,0	11,6	15,0
+15°C +20°C		1,5	2,8	4,5 5,2	5,5 6,4	6,5 7,8	7,6 9,2	9,0 11,0	11,0	14,0 16,6	18,3 22,3
	°C	1,7	3,1		,				13,4		
Ambient temperature in		32	32	32	32	32	32	32	32	32	32
Compressor drive Number of fans	kW	0,9	1,5	1,3	1,5	1,7	2,0	2,4	2,9	3,5	4,8
	3/1-	1	1	1		1	1	1	1	1	2
Air power	m³/h	2250	2250	2250	2250	2250	3280	5640	5640	5640	11280
Total connection capacity	kW	1,0	1,7	1,5	1,7	1,9	2,2	3,1	3,5	4,1	6,3
Width (W)	mm	785	785	785	785	785	785	785	785	785	1085
Length (L)	mm	785	785	785	785	785	785	785	785	785	1085
Total height (H)	mm	982	982	982	982	1597	1597	1597	1597	1597	2035
Cover height (H1)	mm	482	482	482	482	1127	1127	1127	1127	1127	1435
Submersible part length (L2)	mm	715	715	715	715	715	715	715	715	715	1000
Submersible part width (W2)	mm	715	715	715	715	715	715	715	715	715	1000
Immersion depth (H2)	mm	470	470	470	470	470	470	470	470	470	600
Min. medium level emulsion flat evaporator (M)	mm	30	60	60	90	90	90	120	150	180	210
Min. medium level oil flat evaporator (M)	mm	60	90	120	150	180	210	240	300	360	360
Weight approx.	kg	98	110	120	130	140	150	160	165	190	270
Electrical connection		230 V 50 Hz	230 V 50 Hz	400 V 50 Hz	400 V 50 Hz	400 V 50 Hz	400 V 50 Hz	400 V 50 Hz	400 V 50 Hz	400 V 50 Hz	400 V 50 Hz
Series type E		E12	E13	E14	E15	E16	E17	E18	E19	E20	E21
Cooling capacity at medium temperature	kW										
Cooling capacity at medium temperature +10°C	kW	16,0	19,0	20,7	25,0	28,0	30,0	36,0	47,0	59,0	72,0
Cooling capacity at medium temperature	kW										
Cooling capacity at medium temperature +10°C +15°C	kW	16,0 19,5	19,0 23,0	20,7 25,2	25,0 30,0	28,0 34,0	30,0 37,0	36,0 43,0	47,0 57,0	59,0 72,0	72,0 88,0
Cooling capacity at medium temperature +10°C +15°C +20°C		16,0 19,5 23,9	19,0 23,0 27,0	20,7 25,2 30,0	25,0 30,0 35,5	28,0 34,0 41,0	30,0 37,0 45,0	36,0 43,0 52,0	47,0 57,0 69,0	59,0 72,0 87,0	72,0 88,0 107,0
Cooling capacity at medium temperature +10°C +15°C +20°C Ambient temperature in	°C	16,0 19,5 23,9	19,0 23,0 27,0 32	20,7 25,2 30,0 32	25,0 30,0 35,5 32	28,0 34,0 41,0	30,0 37,0 45,0	36,0 43,0 52,0	47,0 57,0 69,0	59,0 72,0 87,0 32	72,0 88,0 107,0 32
Cooling capacity at medium temperature +10°C +15°C +20°C Ambient temperature in Compressor drive	°C	16,0 19,5 23,9 32 5,5	19,0 23,0 27,0 32 5,6	20,7 25,2 30,0 32 6,2	25,0 30,0 35,5 32 7,9	28,0 34,0 41,0 32 8,2	30,0 37,0 45,0 32 9,3	36,0 43,0 52,0 32 11,2	47,0 57,0 69,0 32 14,7	59,0 72,0 87,0 32 18,4	72,0 88,0 107,0 32 22,2
Cooling capacity at medium temperature +10°C +15°C +20°C Ambient temperature in Compressor drive Number of fans	°C kW	16,0 19,5 23,9 32 5,5	19,0 23,0 27,0 32 5,6	20,7 25,2 30,0 32 6,2	25,0 30,0 35,5 32 7,9	28,0 34,0 41,0 32 8,2	30,0 37,0 45,0 32 9,3	36,0 43,0 52,0 32 11,2	47,0 57,0 69,0 32 14,7	59,0 72,0 87,0 32 18,4 6	72,0 88,0 107,0 32 22,2 6
Cooling capacity at medium temperature +10°C +15°C +20°C Ambient temperature in Compressor drive Number of fans Air power	°C kW m³/h	16,0 19,5 23,9 32 5,5 2	19,0 23,0 27,0 32 5,6 2	20,7 25,2 30,0 32 6,2 2 11280	25,0 30,0 35,5 32 7,9 2	28,0 34,0 41,0 32 8,2 4	30,0 37,0 45,0 32 9,3 4	36,0 43,0 52,0 32 11,2 4 22560	47,0 57,0 69,0 32 14,7 4 22560	59,0 72,0 87,0 32 18,4 6	72,0 88,0 107,0 32 22,2 6 33840
Cooling capacity at medium temperature +10°C +15°C +20°C Ambient temperature in Compressor drive Number of fans Air power Total connection capacity	°C kW m³/h kW	16,0 19,5 23,9 32 5,5 2 11280 6,9	19,0 23,0 27,0 32 5,6 2 11280	20,7 25,2 30,0 32 6,2 2 11280 7,6	25,0 30,0 35,5 32 7,9 2 11280 8,7	28,0 34,0 41,0 32 8,2 4 16920	30,0 37,0 45,0 32 9,3 4 16920	36,0 43,0 52,0 32 11,2 4 22560	47,0 57,0 69,0 32 14,7 4 22560	59,0 72,0 87,0 32 18,4 6 33840 23,5	72,0 88,0 107,0 32 22,2 6 33840 27,1
Cooling capacity at medium temperature +10°C +15°C +20°C Ambient temperature in Compressor drive Number of fans Air power Total connection capacity Width (W)	°C kW m³/h kW	16,0 19,5 23,9 32 5,5 2 11280 6,9	19,0 23,0 27,0 32 5,6 2 11280 7,0	20,7 25,2 30,0 32 6,2 2 11280 7,6	25,0 30,0 35,5 32 7,9 2 11280 8,7	28,0 34,0 41,0 32 8,2 4 16920 11,0	30,0 37,0 45,0 32 9,3 4 16920 12,5	36,0 43,0 52,0 32 11,2 4 22560 14,0	47,0 57,0 69,0 32 14,7 4 22560 17,5	59,0 72,0 87,0 32 18,4 6 33840 23,5	72,0 88,0 107,0 32 22,2 6 33840 27,1
Cooling capacity at medium temperature +10°C +15°C +20°C Ambient temperature in Compressor drive Number of fans Air power Total connection capacity Width (W) Length (L)	°C kW m³/h kW mm	16,0 19,5 23,9 32 5,5 2 11280 6,9 1085	19,0 23,0 27,0 32 5,6 2 11280 7,0 1085	20,7 25,2 30,0 32 6,2 2 11280 7,6 1085	25,0 30,0 35,5 32 7,9 2 11280 8,7 1085	28,0 34,0 41,0 32 8,2 4 16920 11,0 1085 2085	30,0 37,0 45,0 32 9,3 4 16920 12,5 1085 2085	36,0 43,0 52,0 32 11,2 4 22560 14,0 1085 2085	47,0 57,0 69,0 32 14,7 4 22560 17,5 1085 2085	59,0 72,0 87,0 32 18,4 6 33840 23,5 1085 2085	72,0 88,0 107,0 32 22,2 6 33840 27,1 1085 2085
Cooling capacity at medium temperature +10°C +15°C +20°C Ambient temperature in Compressor drive Number of fans Air power Total connection capacity Width (W) Length (L) Total height (H)	°C kW m³/h kW mm mm	16,0 19,5 23,9 32 5,5 2 11280 6,9 1085 1085	19,0 23,0 27,0 32 5,6 2 11280 7,0 1085 1085	20,7 25,2 30,0 32 6,2 2 11280 7,6 1085 1085	25,0 30,0 35,5 32 7,9 2 11280 8,7 1085 1085	28,0 34,0 41,0 32 8,2 4 16920 11,0 1085 2085	30,0 37,0 45,0 32 9,3 4 16920 12,5 1085 2085	36,0 43,0 52,0 32 11,2 4 22560 14,0 1085 2085	47,0 57,0 69,0 32 14,7 4 22560 17,5 1085 2085	59,0 72,0 87,0 32 18,4 6 33840 23,5 1085 2085	72,0 88,0 107,0 32 22,2 6 33840 27,1 1085 2085
Cooling capacity at medium temperature +10°C +15°C +20°C Ambient temperature in Compressor drive Number of fans Air power Total connection capacity Width (W) Length (L) Total height (H) Cover height (H1)	°C kW m³/h kW mm mm mm	16,0 19,5 23,9 32 5,5 2 11280 6,9 1085 1085 2035	19,0 23,0 27,0 32 5,6 2 11280 7,0 1085 1085 2035	20,7 25,2 30,0 32 6,2 2 11280 7,6 1085 1085 2035	25,0 30,0 35,5 32 7,9 2 11280 8,7 1085 1085 2035	28,0 34,0 41,0 32 8,2 4 16920 11,0 1085 2085 2227	30,0 37,0 45,0 32 9,3 4 16920 12,5 1085 2085 2227	36,0 43,0 52,0 32 11,2 4 22560 14,0 1085 2085 2227	47,0 57,0 69,0 32 14,7 4 22560 17,5 1085 2085 2227	59,0 72,0 87,0 32 18,4 6 33840 23,5 1085 2085 3230 2230	72,0 88,0 107,0 32 22,2 6 33840 27,1 1085 2085 3230 2230
Cooling capacity at medium temperature +10°C +15°C +20°C Ambient temperature in Compressor drive Number of fans Air power Total connection capacity Width (W) Length (L) Total height (H) Cover height (H1) Submersible part length (L2)	°C kW m³/h kW mm mm mm	16,0 19,5 23,9 32 5,5 2 11280 6,9 1085 1085 2035 1435	19,0 23,0 27,0 32 5,6 2 11280 7,0 1085 1085 2035 1435	20,7 25,2 30,0 32 6,2 2 11280 7,6 1085 1085 2035 1435	25,0 30,0 35,5 32 7,9 2 11280 8,7 1085 2035 1435	28,0 34,0 41,0 32 8,2 4 16920 11,0 1085 2085 2227 1477 2000	30,0 37,0 45,0 32 9,3 4 16920 12,5 1085 2085 2227 1477 2000	36,0 43,0 52,0 32 11,2 4 22560 14,0 1085 2085 2227 1477 2000	47,0 57,0 69,0 32 14,7 4 22560 17,5 1085 2085 2227 1477 2000	59,0 72,0 87,0 32 18,4 6 33840 23,5 1085 2085 3230 2230	72,0 88,0 107,0 32 22,2 6 33840 27,1 1085 2085 3230 2230
Cooling capacity at medium temperature +10°C +15°C +20°C Ambient temperature in Compressor drive Number of fans Air power Total connection capacity Width (W) Length (L) Total height (H) Cover height (H1) Submersible part length (L2) Submersible part width (W2)	°C kW m³/h kW mm mm mm mm	16,0 19,5 23,9 32 5,5 2 11280 6,9 1085 1085 2035 1435 1000	19,0 23,0 27,0 32 5,6 2 11280 7,0 1085 1085 2035 1435 1000	20,7 25,2 30,0 32 6,2 2 11280 7,6 1085 1085 2035 1435 1000	25,0 30,0 35,5 32 7,9 2 11280 8,7 1085 1085 2035 1435 1000	28,0 34,0 41,0 32 8,2 4 16920 11,0 1085 2085 2227 1477 2000	30,0 37,0 45,0 32 9,3 4 16920 12,5 1085 2085 2227 1477 2000	36,0 43,0 52,0 32 11,2 4 22560 14,0 1085 2085 2227 1477 2000	47,0 57,0 69,0 32 14,7 4 22560 17,5 1085 2085 2227 1477 2000	59,0 72,0 87,0 32 18,4 6 33840 23,5 1085 2085 3230 2230 2000 1000	72,0 88,0 107,0 32 22,2 6 33840 27,1 1085 2085 3230 2230 2000 1000
Cooling capacity at medium temperature +10°C +15°C +20°C Ambient temperature in Compressor drive Number of fans Air power Total connection capacity Width (W) Length (L) Total height (H) Cover height (H1) Submersible part length (L2) Submersible part width (W2) Immersion depth (H2)	°C kW m³/h kW mm mm mm mm mm	16,0 19,5 23,9 32 5,5 2 11280 6,9 1085 1085 2035 1435 1000 1000	19,0 23,0 27,0 32 5,6 2 11280 7,0 1085 1085 2035 1435 1000 1000 600	20,7 25,2 30,0 32 6,2 2 11280 7,6 1085 1085 2035 1435 1000 1000 600	25,0 30,0 35,5 32 7,9 2 11280 8,7 1085 1085 2035 1435 1000 1000 600	28,0 34,0 41,0 32 8,2 4 16920 11,0 1085 2085 2227 1477 2000 1000 750	30,0 37,0 45,0 32 9,3 4 16920 12,5 1085 2085 2227 1477 2000 1000 750	36,0 43,0 52,0 32 11,2 4 22560 14,0 1085 2085 2227 1477 2000 1000 750	47,0 57,0 69,0 32 14,7 4 22560 17,5 1085 2085 2227 1477 2000 1000 750	59,0 72,0 87,0 32 18,4 6 33840 23,5 1085 2085 3230 2230 2000 1000	72,0 88,0 107,0 32 22,2 6 33840 27,1 1085 2085 3230 2230 2000 1000
Cooling capacity at medium temperature +10°C +15°C +20°C Ambient temperature in Compressor drive Number of fans Air power Total connection capacity Width (W) Length (L) Total height (H) Cover height (H1) Submersible part length (L2) Submersible part width (W2) Immersion depth (H2) Min. medium level emulsion flat evaporator (M)	°C kW m³/h kW mm mm mm mm mm mm mm	16,0 19,5 23,9 32 5,5 2 11280 6,9 1085 1085 2035 1435 1000 1000 600 330	19,0 23,0 27,0 32 5,6 2 11280 7,0 1085 1085 2035 1435 1000 1000 600 330	20,7 25,2 30,0 32 6,2 2 11280 7,6 1085 1085 2035 1435 1000 1000 600 360	25,0 30,0 35,5 32 7,9 2 11280 8,7 1085 2035 1435 1000 1000 600 270	28,0 34,0 41,0 32 8,2 4 16920 11,0 1085 2085 2227 1477 2000 1000 750 300	30,0 37,0 45,0 32 9,3 4 16920 12,5 1085 2085 2227 1477 2000 1000 750 330	36,0 43,0 52,0 32 11,2 4 22560 14,0 1085 2085 2227 1477 2000 1000 750 390	47,0 57,0 69,0 32 14,7 4 22560 17,5 1085 2085 2227 1477 2000 1000 750 330	59,0 72,0 87,0 32 18,4 6 33840 23,5 1085 2085 3230 2230 2000 1000 1000 420	72,0 88,0 107,0 32 22,2 6 33840 27,1 1085 2085 3230 2230 2000 1000 1000 390
Cooling capacity at medium temperature +10°C +15°C +20°C Ambient temperature in Compressor drive Number of fans Air power Total connection capacity Width (W) Length (L) Total height (H) Cover height (H1) Submersible part length (L2) Submersible part width (W2) Immersion depth (H2) Min. medium level emulsion flat evaporator (M) Min. medium level oil flat evaporator (M)	°C kW m³/h kW mm	16,0 19,5 23,9 32 5,5 2 11280 6,9 1085 1085 2035 1435 1000 1000 600 330	19,0 23,0 27,0 32 5,6 2 11280 7,0 1085 1085 2035 1435 1000 1000 600 330 300	20,7 25,2 30,0 32 6,2 2 11280 7,6 1085 1085 2035 1435 1000 1000 600 360	25,0 30,0 35,5 32 7,9 2 11280 8,7 1085 1085 2035 1435 1000 1000 600 270 390	28,0 34,0 41,0 32 8,2 4 16920 11,0 1085 2085 2227 1477 2000 1000 750 300 450	30,0 37,0 45,0 32 9,3 4 16920 12,5 1085 2085 2227 1477 2000 1000 750 330 510	36,0 43,0 52,0 32 11,2 4 22560 14,0 1085 2085 2227 1477 2000 1000 750 390	47,0 57,0 69,0 32 14,7 4 22560 17,5 1085 2085 2227 1477 2000 1000 750 330 510	59,0 72,0 87,0 32 18,4 6 33840 23,5 1085 2085 3230 2000 1000 420 480	72,0 88,0 107,0 32 22,2 6 33840 27,1 1085 2085 3230 2000 1000 1000 390 600



"We focus on only one thing: customer satisfaction. We achieve satisfaction through our high product quality, 24-hour service and the highest level of flexibility, through which we find individual solutions for all requirements. And we live out this claim - every day, for 40 years."

Sascha and Mario Hirmer Managing Directors

Further products from our product range



Industrial series cooling towers with open or closed circuits from 80 to 18,000 kW cooling capacity



Dry and hybrid coolers for water, oil or emulsion from 0.5 to 15,000 kW cooling capacity



Rack chillers in the capacity range from 0.2 to 5 kW cooling capacity



Industrial cooling machines for water, oil and emulsion from 0.2 to 5,000 kW cooling capacity



Heating systems for water up to 160 $^{\circ}\text{C}$ and oil up to 350 $^{\circ}\text{C}$



Immersion chillers for water, oil and emulsion from 1.7 to 115 kW cooling capacity



Technical modifications and errors reserved.